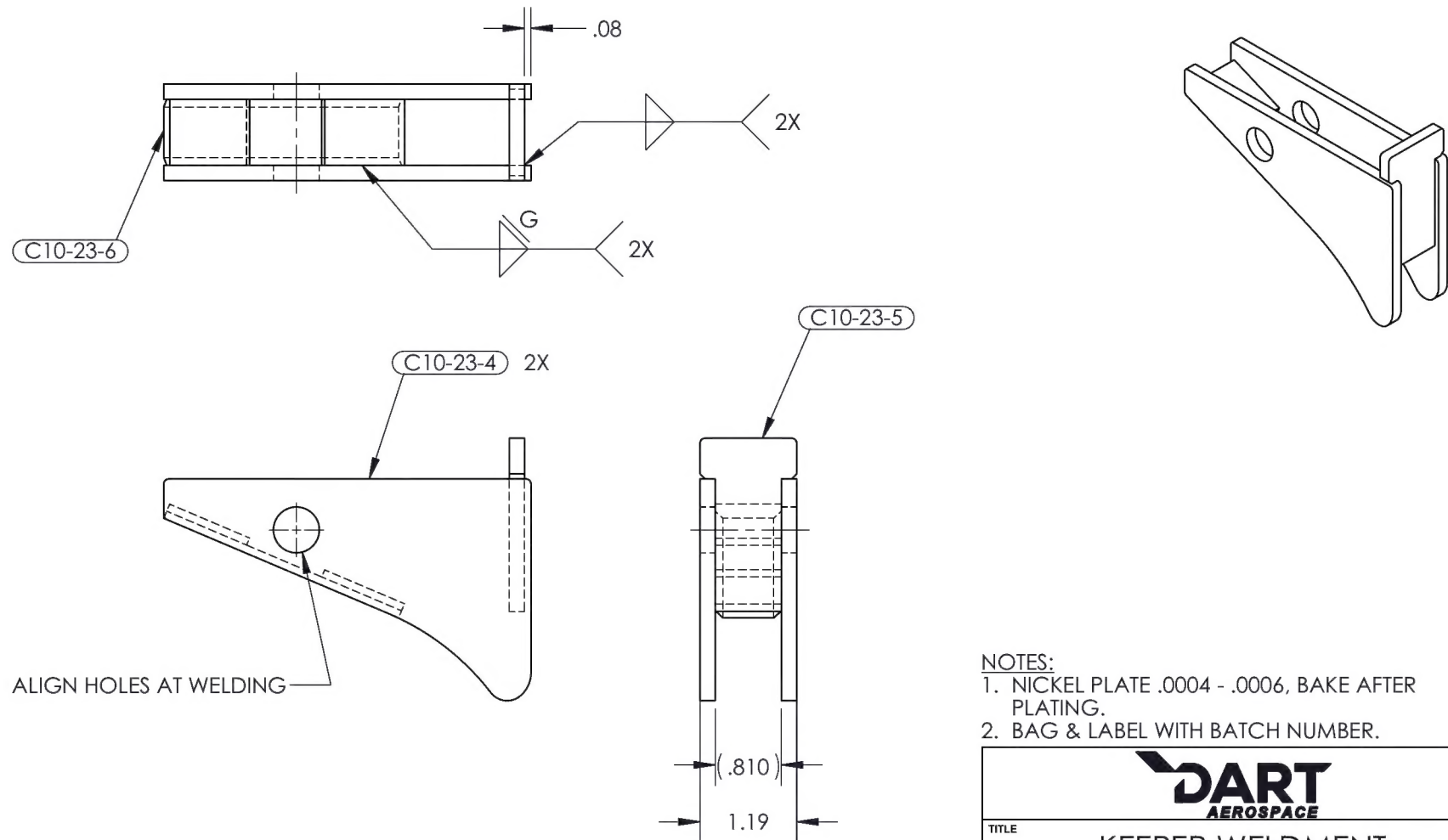


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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
5		AS DRAWN BY CANAM.	5/13/2013	CFS	
5A	14-0115	CH'D TITLE BLOCK WAS RED BARN IS DART. ADDED BAG & LABEL NOTE. CH'D TOLERANCE ON NON-CRITICAL DIMENSIONS.	8/8/2014	DPD	RW



NOTES:

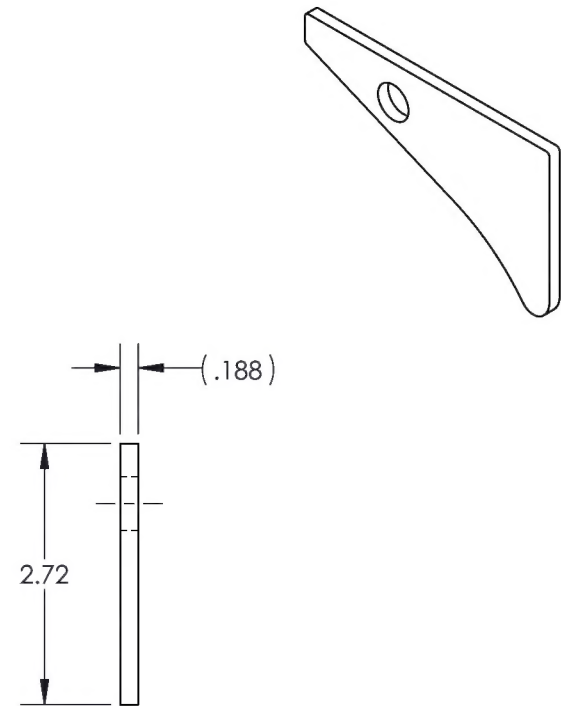
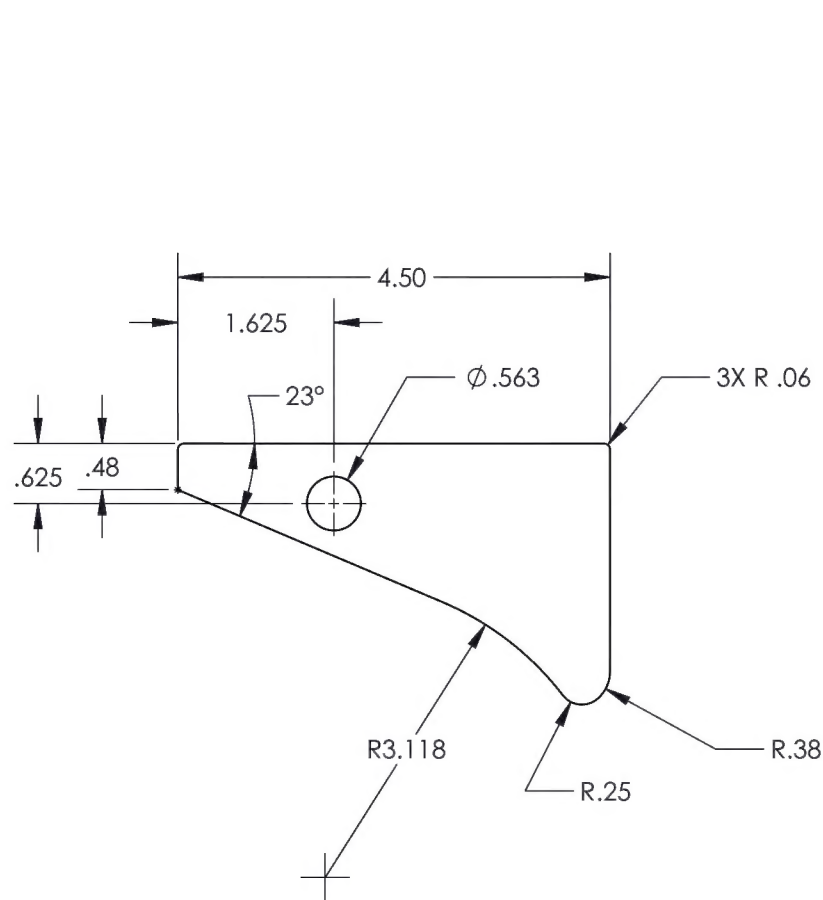
1. NICKEL PLATE .0004 - .0006, BAKE AFTER PLATING.
2. BAG & LABEL WITH BATCH NUMBER.

DART AEROSPACE	
TITLE KEEPER WELDMENT	
DWG NO. C10-23	REV 5A
MAT'L	DRAWN BY: CANAM
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	APPROVED <i>D Weil</i>
.XXX ± .005 .XX ± .01 .X ± .1	HEAT TREAT FINISH SEE NOTE 1
FRACTIONS ± 1/8 ANGLES ± 5°	SPEC
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	USED ON MODEL
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
SCALE 1:2	DATE 4/26/2002
SHEET 1 OF 4	

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.
			C10-23-4	2	KEEPER SIDE	1018	3/16 X 2-7/8 X 4-5/8	2
			C10-23-5	1	KEEPER FRONT	1018	3/16 X 1-1/4 X 2-1/4	3
			C10-23-6	1	KEEPER BOTTOM	1018	3/16 X 1 X 3-1/4	4

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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED

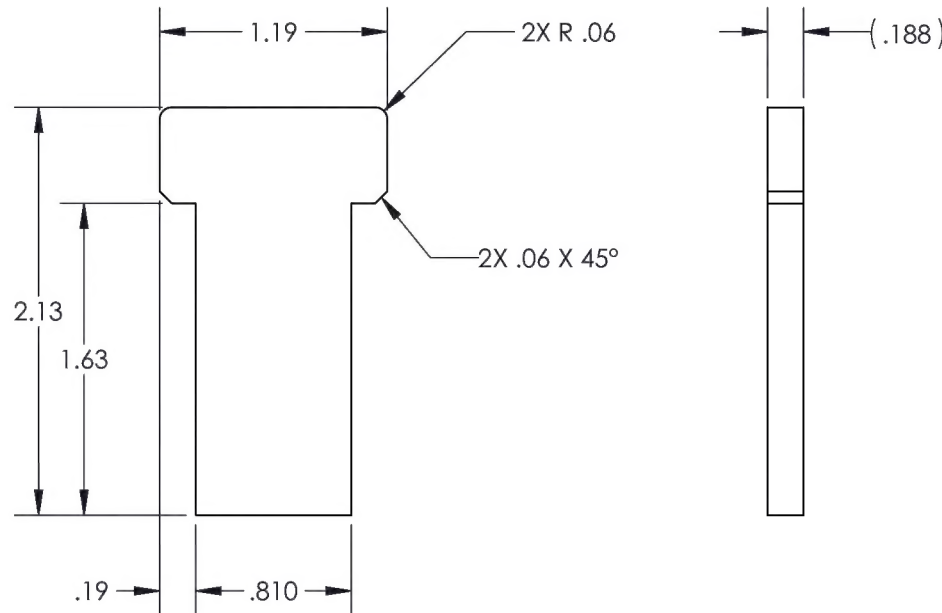


(C10-23-4)
KEEPER SIDE

DART AEROSPACE	
TITLE KEEPER WELDMENT	
DWG NO. C10-23	REV 5A
MAT'L 1018	DRAWN BY: CANAM
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	APPROVED <i>D Weil</i>
.XXX ± .005	HEAT TREAT
.XX ± .01	FINISH SEE SHEET 1
.X ± .1	ANGLES ± 5°
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	SPEC
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	USED ON MODEL
SCALE 1:2	DATE 4/26/2002
SHEET 2 OF 4	

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REVISIONS				
REV	ECR	DESCRIPTION	DATE	INITIAL
				APPROVED



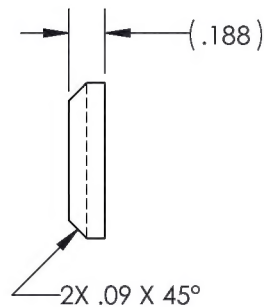
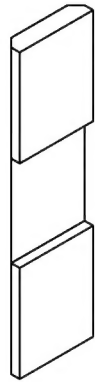
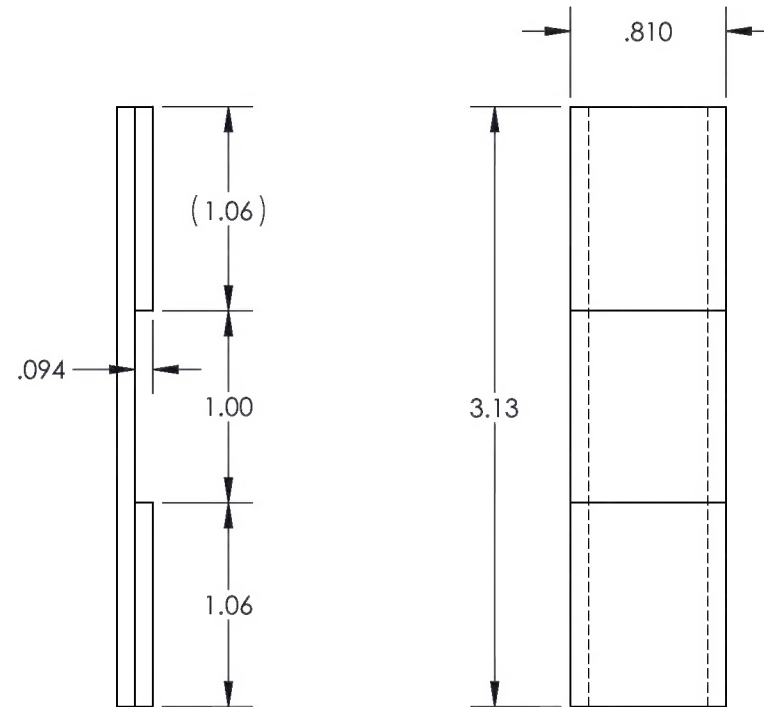
(C10-23-5)

KEEPER FRONT

DART AEROSPACE	
TITLE KEEPER WELDMENT	
DWG NO. C10-23	REV 5A
MAT'L 1018	DRAWN BY: CANAM
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	APPROVED <i>D Weil</i>
.XXX ± .005	HEAT TREAT
.XX ± .01	FINISH SEE SHEET 1
.X ± .1	ANGLES ± 5°
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	SPEC
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	USED ON MODEL
SCALE 1:1	DATE 4/26/2002
SHEET 3 OF 4	

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REVISIONS				
REV	ECR	DESCRIPTION	DATE	INITIAL
				APPROVED



(C10-23-6)

KEEPER BOTTOM

DART AEROSPACE	
TITLE KEEPER WELDMENT	
DWG NO. C10-23	REV 5A
MAT'L 1018	DRAWN BY: CANAM
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	APPROVED <i>D Weil</i>
.XXX ± .005	HEAT TREAT
.XX ± .01	FINISH SEE SHEET 1
.X ± .1	ANGLES ± 5°
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	SPEC
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	USED ON MODEL
SCALE 1:1	DATE 4/26/2002
SHEET 4 OF 4	